Front Panel Sew & Flip & Quilt

- Cut 1 Cotton K 1½ x 16" (x2)
 - 2 Cotton F 4\% x 16" (x2)
 - 3 Cotton J 23½ x 2½"
 - 4 Cotton C 231/2 x 51/2"

Using a ¼" seam allowance throughout, sew & flip the surrounding blocks, in numerical order, around the center block. Once assembled, quilt the flip and sewn portion by machine.

